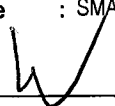


Date: Thursday, 19/04/2007 11:06:00 AM
 User: Linda Lacelle

Process Sheet

| | | | |
|-----------------------|---|------------------|---------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : LOCK HANDLE |
| Job Number | : 31955 | | |
| Estimate Number | : 10596 | | |
| P.O. Number | : N/A | Part Number | : D2366 |
| This Issue | : 19/04/2007 | S.O. No. | : N/A |
| Prsht Rev. | : NC | Drawing Number | : D2366 REV C |
| First Issue | : N/A | Project Number | : N/A |
| Previous Run | : 31922 | Drawing Revision | : C |
| | | Material | : N/A |
| Written By | :  | Due Date | : 02/05/2007 |
| Checked & Approved By | : _____ | Qty: | 10 Um: Each |
| Comment | : Est. B 00.05.04 Reformat EC Est Rev:C Now on Waterjet 07-04-20 JLM | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|-----------|--------------------|
| 1.0 | M304S20GA | 304/316 .040 Sheet |
|-----|-----------|--------------------|



Comment: Qty.: 0.0183 sf(s)/Unit Total: 0.1827 sf(s)

304/316 .040 Sheet

Batch: M103713

ml 07 05 30

(10)

| | | |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



Comment: FLOW WATER JET

1-Cut as per Dwg 2366

Dwg Rev: C

Prog Rev: C

ml 07 05 30

(10)

2-Deburr if necessary

SB 07/05/31

10

| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ml 07 05 30

(10)

| | | |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

07-05-31 (10)

| | | |
|-----|-------------|-------------------------------|
| 5.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



Comment: SMALL & MEDIUM FAB RESOURCE 1

Tumble and stock

SB 07/05/31

10

Date: Thursday, 19/04/2007 11:06:00 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCK HANDLE

Job Number: 31955

Part Number: D2366

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

57 31

07/05/31

10

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10
07/05/01

Job Completion



07/05/31

Date: Tuesday, 4/17/2007 3:56:17 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LOCK HANDLE
 Job Number : 31922
 Estimate Number : 10596
 P.O. Number :
 This Issue : 4/17/2007 S.O. No. :
 Prsht Rev. : NC
 First Issue : 1 / 1 Type : PURCHASED PARTS
 Previous Run :
 Written By :
 Checked & Approved By : *2007.04.18*
 Comment : Est. B 00.05.04 Reformat EC

Part Number : D2366
 Drawing Number : D2366 REV C
 Project Number : N/A
 Drawing Revision : C
 Material :
 Due Date : 5/2/2007 Qty: 10 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O

Laser Cut per Dwg D2366

Material: 304/316 SS .040 Thick

Material release note required

73045-040
SF-7

ARZ

2.0 D2366F LOCK HANDLE



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

LOCK HANDLE

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Tumble and stock

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 4/17/2007 3:56:17 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCK HANDLE

Job Number: 31922

Part Number: D2366

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

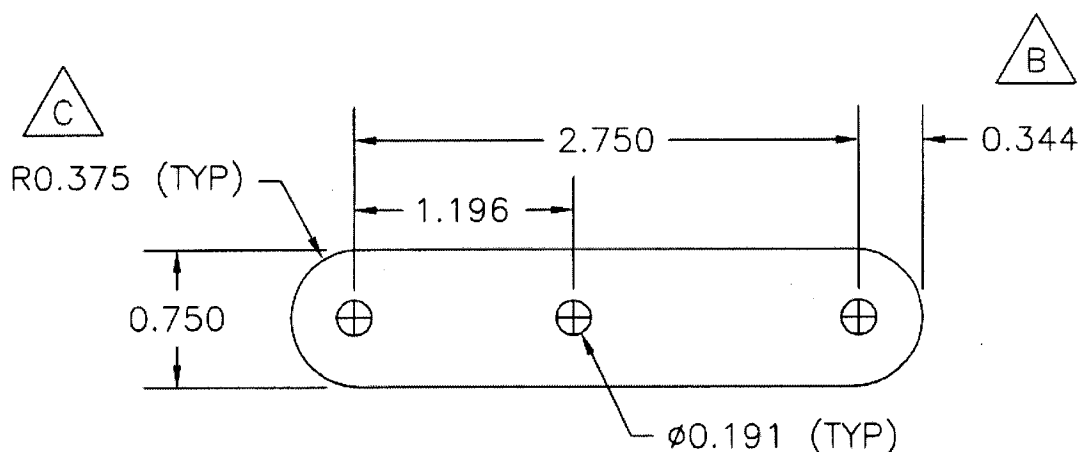
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



| | | | |
|------------------|----------------|---|------------------------|
| DESIGN BW | DRAWN BY RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED # | APPROVED # | DRAWING NO. D2366 | REV. C SHEET 1 OF 1 |
| DATE 00.04.24 | | TITLE LOCK HANDLE | SCALE 1:1 |
| A | 95.02.20 | NEW ISSUE | |
| B | 96.06.10 | R0.50 WAS R0.354; 0.344 WAS 0.300 | |
| C | 00.04.24 | R0.375 WAS R0.50 | |

RELEASED
00.05.02 #



MATERIAL: AISI 304/316 SS 0.040 THICK
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSION ARE INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31922

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| | | |
|------------------------------|--|--------------------|
| DART AEROSPACE LTD | | Work Order: 31955 |
| Description: Lock Handle | | Part Number: D2366 |
| Inspection Dwg: D2366 Rev: C | | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

| Inspection Sheet Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|---------------------------------------|--------------|---------------------|--------|--------|-------------------------|----------|
| A $\phi 0.191$ | +0.005-0.001 | 0.191 | ✓ | | vern | |
| B 0.750 | +/- 0.010 | 0.760 | ✓ | | vern | |
| C 2.750 | +/- 0.010 | 2.750 | ✓ | | vern | |
| D 1.196 | +/- 0.010 | 1.196 | ✓ | | vern | |
| E 0.344 | +/- 0.010 | 0.346 | ✓ | | vern | |
| F | | | | | | |
| G | | | | | | |
| H | | | | | | |
| I | | | | | | |
| J | | | | | | |
| K | | | | | | |
| L | | | | | | |
| M | | | | | | |
| N | | | | | | |
| O | | | | | | |
| P | | | | | | |
| Q | | | | | | |
| R | | | | | | |
| S | | | | | | |
| T | | | | | | |
| U | | | | | | |
| V | | | | | | |
| W | | | | | | |
| X | | | | | | |
| Y | | | | | | |

| | | | |
|--------------------------|--------------------------------|---------------------|-----|
| Measured by: <i>M MV</i> | Audited by: <i>[Signature]</i> | Prototype Approval: | N/A |
| Date: 07 05 30 | Date: 07 05 31 | Date: | N/A |

| Rev | Date | Change | Revised by | Approved |
|-----|------|-----------|------------|----------|
| | | New Issue | KJ/RF | |